

# **PK404**

## **Low Oil-Bleeding Thermal Conductive Gel**

LiPOLY PK404 is a soft thermally conductive gap filler. With a thermal conductivity of 4.0 W/m\*K and a low thermal impedance, PK404 is suitable for a wide range of applications. This product can be supplied as standard sheets, custom die-cuts or custom molded parts making it suitable for a wide range of applications. PK404 is also UL 94V-0 approved and REACH and RoHS compliant.

#### Features-

- •Thermal conductivity:4.0W/m\*K
- Naturally tacky for ease of manufacture
- Highly compliant
- •Low thermal impedance
- Available in a range of thicknesses

#### **Typical Applications-**

- Notebook computers
- Heat pipe assemblies
- Memory modules
- TV hardware
- Automotive electronics
- Mobile devices
- •High speed mass storage drives
- •Set top box
- •IP CAM

#### **Specifications-**

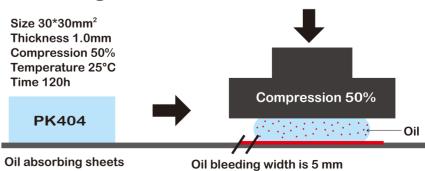
- Sheet form
- Die-cut parts



#### **Typical Properties-**

PROPERTY	PK404	TEST METHOD	UNIT
Color	Blue	Visual	-
Surface tack 2-side/1-side	2	-	-
Thickness	Customized	ASTM D374	mm
Density	2.8	ASTM D792	g/cm³
Hardness	30	<b>ASTM D2240</b>	Shore OO
Application temperature	-60~180	-	°C
COMPRESSION@1.0mm			
Deflection @10 psi	21	ASTM D5470 mo	dify %
Deflection @20 psi	27	ASTM D5470 mo	dify %
Deflection @30 psi	36	ASTM D5470 mo	dify %
Deflection @40 psi	41	ASTM D5470 mo	dify %
Deflection @50 psi	46	ASTM D5470 mo	dify %
ELECTRICAL			
Dielectric breakdown	8	ASTM D149	KV/mm
Surface resistivity	>10 <sup>10</sup>	ASTM D257	Ohm
Volume resistivity	>1010	ASTM D257	Ohm-m
THERMAL			
Thermal Conductivity	4.0	<b>ASTM D</b> 5470	W/m*K
Thermal impedance@10psi	0.50	<b>ASTM D</b> 5470	°C-in²/W
Thermal impedance@30psi	0.42	<b>ASTM D</b> 5470	°C-in²/W
Thermal impedance@50psi	0.36	<b>ASTM D5470</b>	°C-in²/W
FLAME RATING			
UL Flammability class	V-0	UL94	-

### Oil Bleeding-



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