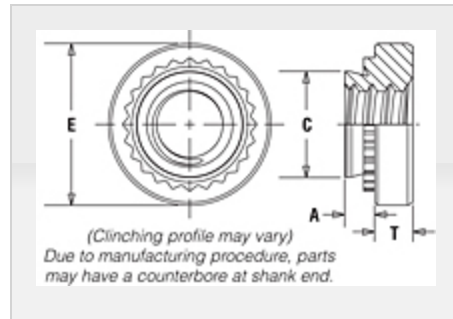


North America: Danboro, PA • E-mail: info@pemnet.com • Tel: +1-215-766-8853
Europe: Galway, Ireland • E-mail: europe@pemnet.com • Tel: +353-91-751714
Asia/Pacific: Singapore • E-mail: singapore@pemnet.com • Tel: +65-6-745-0660
 Shanghai, China • E-mail: china@pemnet.com • Tel: +86-21-5868-3688

Part # CLA-M4-2, Self-Clinching Nuts - Type CLA - Metric

Type CLA aluminum nuts are recommended for use in aluminum sheet with a hardness of HRB 50 or less on the Rockwell "B" scale.

Unplated threads are sized to accept a basic go gauge after .00025" plating.



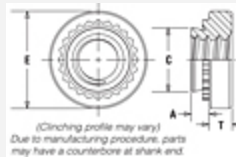
Specifications

Thread Size x Pitch M4 x 0.7

Thread Code M4

Shank Code 2

A (Shank) Max. 1.38 mm



Min. Sheet Thickness⁽¹⁾ 1.4 mm

Hole Size in Sheet + 0.08 5.94 mm

C Max. 5.92 mm

E ± 0.25 7.8 mm

T ± 0.25	3.00 mm
Min. Dist. Hole C/L to Edge⁽²⁾	7.1 mm
For Use in Sheet Hardness⁽³⁾	HRB 50 / HB 82 or Less
Thread Specification	Internal, ASME B1.13M, 6H
Fastener Material	Aluminum
Standard Finish	None

¹ For maximum performance, we recommend that you use the maximum shank length for your sheet thickness.

² To minimize sheet distortion and maximize product performance, use a centerline-to-edge value greater or equal to the value specified.

³ HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.