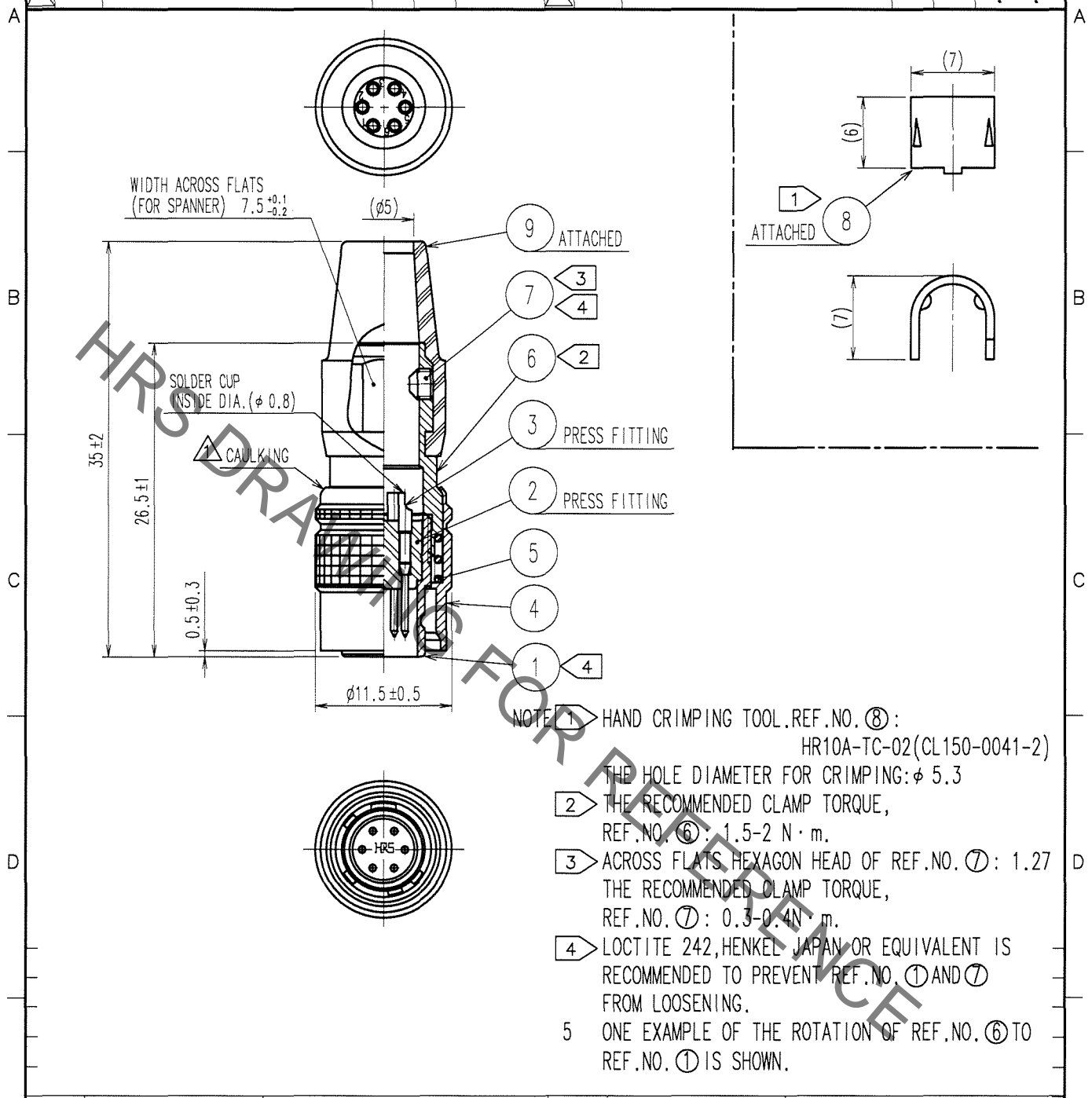


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
1	DIS-C-000409	D.M	M.S	06.12.19					



- NOTE 1: HAND CRIMPING TOOL, REF. NO. ⑧:  
HR10A-TC-02 (CL150-0041-2)  
THE HOLE DIAMETER FOR CRIMPING:  $\phi$  5.3
- 2: THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥: 1.5-2 N·m.
- 3: ACROSS FLATS, HEXAGON HEAD OF REF. NO. ⑦: 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 0.3-0.4 N·m.
- 4: LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FROM LOOSENING.
- 5: ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
5	STEEL	NICKEL PLATING			
4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)
3	BRASS	SILVER PLATING 2 $\mu$ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING <small>HEXAGON SOCKET SET SCREW M2.6x0.45x2</small>
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING

CODE NO. (OLD) CL	DRAWN T. KOMATSU 05.11.16	DESIGNED D. MATSUNE 05.11.18	CHECKED E. KUNII 05.11.22	APPROVED M. SATO 05.11.25	RELEASED
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TO
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 SACLE 2 : 1 UNITS mm	DRAWING NO. <b>EDC4-020536-73</b> 	PART NO. <b>HR10A-7P-6P (73)</b> CODE NO. <b>CL110-0303-8-73</b>	1 1
	HIROSE ELECTRIC CO., LTD.		FORM NO. 228