

3M Infrastructure Protection Products

Oil & Gas Industry

Efficient, reduce waste, ease of use

3M™ Scotchkote™ HSS Spray Systems

The 3M[™] Scotchkote[™] Spray Systems are intended for use in a wide variety of spray applications using 3M[™] Scotchkote[™] Liquid Epoxy Coatings. This system works especially well for coating girthwelds, short segment repair and custom field applications.

The spray system is available as a 450ml or 900/1000ml system to be used with the 3M[™] Scotchkote[™] Liquid Epoxy Coating 323+ or the 3M[™] Scotchkote[™] Liquid Epoxy 328.

3M™ Scotchkote™ HSS Spray System

Use the 3M™ Scotchkote™ Spray System with the following liquid coatings:

3M™ Scotchkote™ Liquid Epoxy Coating 323+

- Two-part system designed to protect steel pipe and other metal
- Excellent adhesion
- One coat applications
- Color matched to 3M powder coatings
- Low VOCs
- Formulated without nonylphenol

3M™ Scotchkote™ Liquid Epoxy Coating 328

- Rugged two-part system designed to protect steel pipe and other metal
- Increased flexibility and impact resistance
- Designed for directional drilling, rocky terrain, or other applications requiring a rugged coating
- One Coat Applications
- Low VOCs
- Formulated without nonylphenol



Catalog ID	Description	Part Number	Case Qty
450ml-HSS-Applicator	High solids spray applicator for use with 3M™ Scotchkote™ Liquid Epoxy Coating 450ml Cartridges	7000031878	1/Case
900ml-HSS-Applicator	High solids spray applicator for use with 3M™ Scotchkote™ Liquid Epoxy Coating 900ml or 1000ml Cartridges	7010399383	1/Case
HSS-Mix-Nozzle-Ang	Mix nozzle to produce a fan shaped spray pattern at a 90-degree elbow	7000058900	24/Case
HSS-Mix-Nozzle-Str	Mix nozzles to produce a straight, cone-shaped spray pattern	7000031879	24/Case
323+450ml-Cart	3M [™] Scotchkote [™] Liquid Epoxy Coating 323+ 450ml cartridges	7100142524	6/Case
323+900ml-Cart	3M [™] Scotchkote [™] Liquid Epoxy Coating 323+ 900ml cartridges	7010319961	6/Case
328-1000ml-Cart	3M [™] Scotchkote [™] Liquid Epoxy Coating 328 1000ml cartridges	7010304389	6/Case



Ordering Information/ Customer Service

For ordering technical or product information, or a copy of the Safety Data Sheet, call:

800/722-6721

3M and Scotchkote are trademarks of 3M Company.

Important Notice

All statements, technical information, and recommendations related to 3M's products are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product which are not contained in 3M's current publications, or any contrary statements contained on your purchase order shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer of 3M.

Warranty; Limited Remedy; Limited Liability.

3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If this product is defective within the warranty period stated above, your exclusive remedy shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product. Except where prohibited by law, 3M will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential regardless of the legal theory asserted.



Infrastructure Protection Products Austin, TX 78726-9000 USA

Phone 1-800-722-6721 Fax 1-877-601-1305 Web 3M.com/corrosion

Please recycle. Printed in USA © 3M 2019. All rights reserved. 80-6111-8509-3 RevB DC