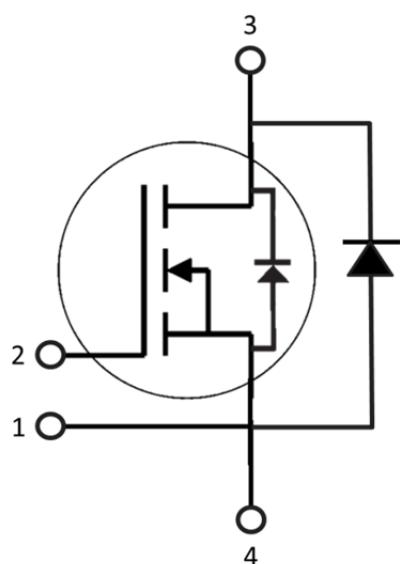


**COPACK (SiC MOSFETs and SBDs)  
SOT-227 Power Module**

$V_{CES} = 1200V$   
 $I_D = 80A @ T_C = 100^{\circ}C$   
 $R_{DS\_ON} = 20\text{mohm} @ T_J = 25^{\circ}C$



### Features

- High speed switching SiC MOSFETs
- Freewheeling diode with zero reverse recovery SiC SBDs
- Low  $R_{DS\_ON}$
- Simple to drive
- Kelvin reference for stable gate driving
- High junction temperature operation
- Positive temperature coefficient for easy to parallel mounting

### Applications

- Photo Voltaic Inverter
- Aerospace actuators
- Server Power supplies
- High voltage AC/DC Converter
- Motor Drivers



### Benefits

- Outstanding power conversion efficiency at high switching frequency operation
- Low switching losses and Low EMI noises
- Very rugged and easy mount
- Direct mounting to heatsink (isolated package)
- Low junction to case thermal resistance
- Easy paralleling due to positive  $T_C$  of  $V_F$
- RoHS Compliant

### Absolute Maximum Ratings ( $T_j=25^\circ\text{C}$ unless otherwise specified)

Parameters	Symbol	Conditions	Specifications	Units
<b>SiC MOSFETs</b>				
Maximum Drain-Source Voltage	$V_{DSS}$	$T_j = 25^\circ\text{C} \sim 150^\circ\text{C}$	1200	V
Continuous Drain Current	$I_D(\text{DC})$	$T_j = 25^\circ\text{C}, V_{GS}=20\text{V}$	120	A
		$T_j = 150^\circ\text{C}, V_{GS}=20\text{V}$	80	A
		Pulse width $t_p$ limited by $T_{j\max}$ , $T_C=25^\circ\text{C}$	160	A
Gate-Source Voltage	$V_{GS\text{MAX}}$	AC (freq. > 1 kHz)	-10/+25	V
	$V_{GS\text{OP}}$	Static	-5/+20	V
<b>SiC SBDs</b>				
Maximum Reverse Voltage	$V_{RRM}$		1200	V
Continuous Forward Current	$I_F$	$T_C = 25^\circ\text{C}, T_j = 175^\circ\text{C}$	111	A
		$T_C = 121^\circ\text{C}, T_j = 175^\circ\text{C}$	60	A
		$T_C = 150^\circ\text{C}, T_j = 175^\circ\text{C}$	37	A
Surge Non-repetitive Forward Current Sine Halfwave	$I_{FSM}$	$T_C=25^\circ\text{C}, T_j = 25^\circ\text{C}, T_p = 8.3\text{ms}$	270	A
<b>COPACK Modules Thermal Properties</b>				
Maximum Power Dissipation	$P_D$	$T_C = 25^\circ\text{C}$	640	W
		$T_C = 100^\circ\text{C}$	250	W
Operating Junction Temperature	$T_j$	MOSFET	-40 ~ 150	$^\circ\text{C}$
		SBD	-40 ~ 175	$^\circ\text{C}$
Storage Temperature	$T_{STG}$		-40 ~ 150	$^\circ\text{C}$

### Electrical Characteristics ( $T_j=25^\circ\text{C}$ unless otherwise specified)

Parameters	Symbol	Conditions	Min	Typ	Max	Units
<b>SiC MOSFETs</b>						
Drain-Source Breakdown Voltage	$V_{(\text{BR})DSS}$	$V_{GS}=0\text{V}, I_D=100\mu\text{A}$	1200	--	--	V
Gate Threshold Voltage	$V_{GS(\text{TH})}$	$V_{DS}=10\text{V}, I_D=20\text{mA}, T_j = 25^\circ\text{C}$	2.0	2.6	4	V
		$V_{DS}=10\text{V}, I_D=20\text{mA}, T_j = 150^\circ\text{C}$		2.1		V
Zero Gate Voltage Drain Current	$I_{DSS}$	$V_{DS}=1200\text{V}, V_{GS}=0\text{V}, T_j = 25^\circ\text{C}$	--	2	200	$\mu\text{A}$
Gate Source Leakage Current	$I_{GSS}$	$V_{GS}=20\text{V}, V_{DS}=0\text{V}$	--	--	500	nA
Internal Gate Resistance	$R_G$	$f = 1\text{MHz}, V_{AC} = 25\text{mV}$ , per die		0.9		$\Omega$
Drain-Source On-state Resistance	$R_{DS(\text{ON})}$	$V_{GS}=20\text{V}, I_D=80\text{A}, T_j = 25^\circ\text{C}$	--	20	26	$\text{m}\Omega$
		$V_{GS}=20\text{V}, I_D=80\text{A}, T_j = 150^\circ\text{C}$	--	42	50	$\text{m}\Omega$
Trans-conductance	$g_{fs}$	$V_{DS}=20\text{V}, I_D=80\text{A}, T_j = 25^\circ\text{C}$		15		S
		$V_{DS}=20\text{V}, I_D=80\text{A}, T_j = 150^\circ\text{C}$		13		

Input Capacitance	$C_{ISS}$	$V_{GS} = 0V, V_{DS} = 1000V, \text{ freq} = 1\text{MHz}, V_{AC} = 25\text{mV}$	--	3.8	--	nF	
Output Capacitance	$C_{OSS}$		--	300	--	pF	
Reverse transfer Capacitance	$C_{RES}$		--	20	--	pF	
Turn-on Delay Time	$t_{d(on)}$	$V_{DS} = 800V, V_{GS} = -5/20V$ $I_D = 80A, R_{G(ext)} = 2.5\Omega, L = 856\mu\text{H}$ . Refer to definition	--	15	--	ns	
Rise Time	$t_r$		--	53	--	ns	
Turn-off Delay Time	$t_{d(off)}$		--	27	--	ns	
Fall Time	$t_f$		--	35	--	ns	
Turn-on Switching Loss	$E_{ON}$		--	3.0		mJ	
Turn-off Switching Loss	$E_{OFF}$		--	1.2		mJ	
Total Gate Charge	$Q_g$		$V_{DS}=800\text{ V}, V_{GS} = -5/20\text{V}, I_b=80\text{A}$	--	230	--	nC
<b>SiC SBDs</b>							
Maximum peak repetitive reverse voltage	$V_{RRM}$		1200	--	--	V	
Reverse Leakage Current	$I_{RM}$	$V_R = 1200\text{V}, T_j = 25^\circ\text{C}$	--	4	120	$\mu\text{A}$	
		$V_R = 1200\text{V}, T_j = 175^\circ\text{C}$	--	138	--	$\mu\text{A}$	
Diode Forward Voltage	$V_F$	$I_F = 60\text{A}, T_j = 25^\circ\text{C}$	--	1.54	1.70	V	
		$I_F = 60\text{A}, T_j = 175^\circ\text{C}$	--	2.23	2.70	V	
Total Capacitive Charge	$Q_C$	$V_R=800\text{ V}, T_j = 25^\circ\text{C}$	--	316	--	nC	
Total Capacitance	C	$V_R = 1\text{V}, f = 1\text{ MHz}$	--	3524	--	pF	
		$V_R = 400\text{V}, f = 1\text{ MHz}$	--	300	--	pF	
		$V_R = 800\text{V}, f = 1\text{ MHz}$	--	216	--	pF	

**Thermal and Package Characteristics ( $T_j=25^\circ\text{C}$  unless otherwise specified)**

Parameters	Symbol	Conditions	Min	Typ	Max	Units
Junction to Case Thermal Resistance	$R_{THJC}$	MOSFET	--	0.26	0.34	$^\circ\text{C}/\text{W}$
		SBD	--	0.32	0.40	$^\circ\text{C}/\text{W}$
Mounting Torque	$M_d$		1.1	1.3	1.5	N-m
Terminal Connection Torque	$M_{dt}$			1.1	1.3	N-m
Package Weight	$W_t$			32		g
Isolation Voltage	$V_{ISOL}$	$I_{ISOL} < 1\text{mA}, 50/60\text{Hz}, t=1\text{ min}$	2500			V

### Typical MOSFET Performance

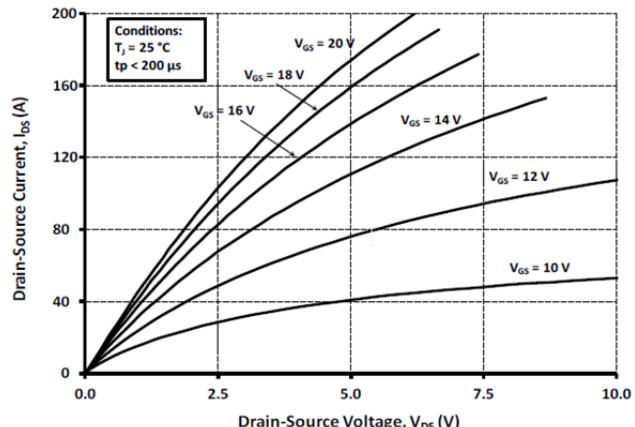


Figure 1. Typical Forward Characteristics  $T_j = 25^\circ\text{C}$

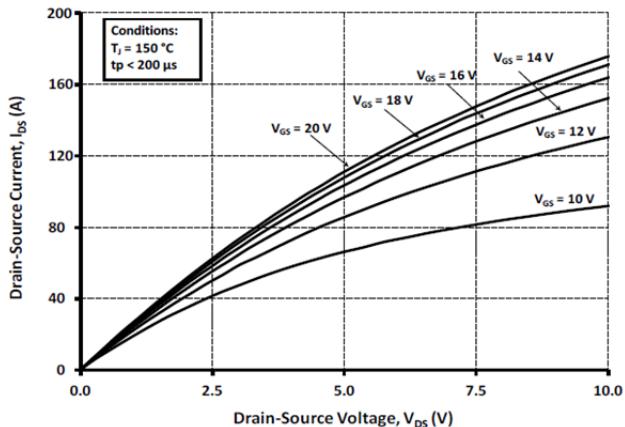


Figure 2. Typical Forward Characteristics  $T_j = 150^\circ\text{C}$

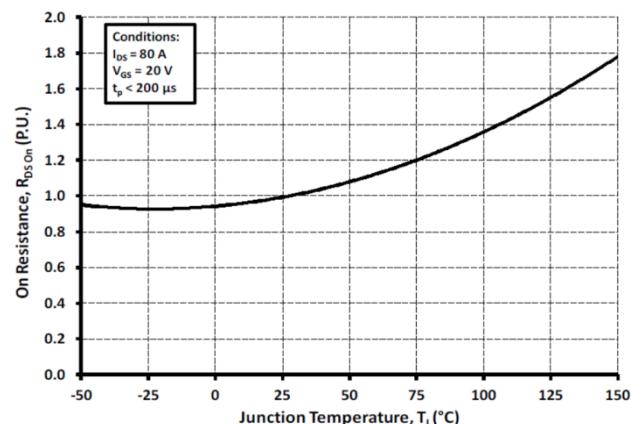


Figure 3. Normalized  $R_{D_S \text{ ON}}$  vs. Temperature

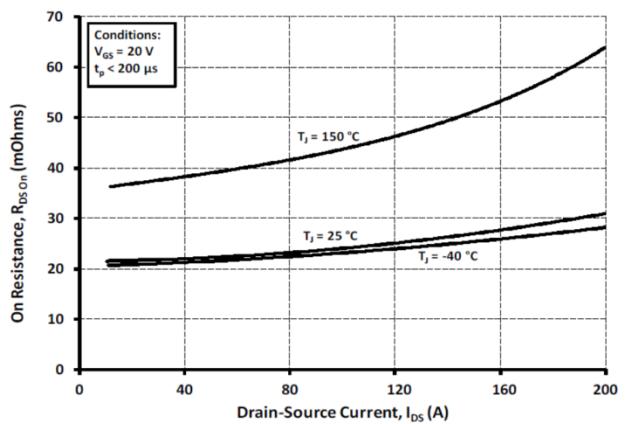


Figure 4.  $R_{D_S \text{ ON}}$  vs. Drain Current

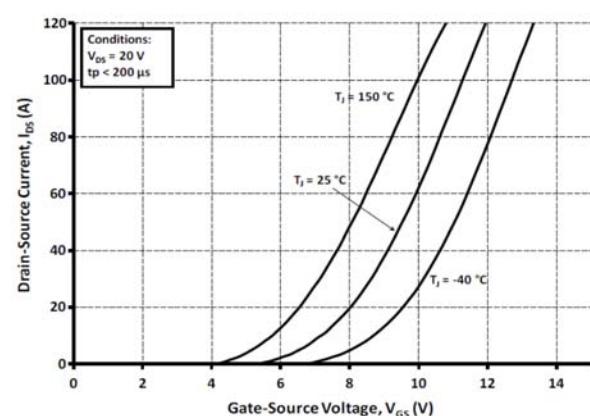


Figure 5. Transfer Characteristic for Various Junction Temperatures

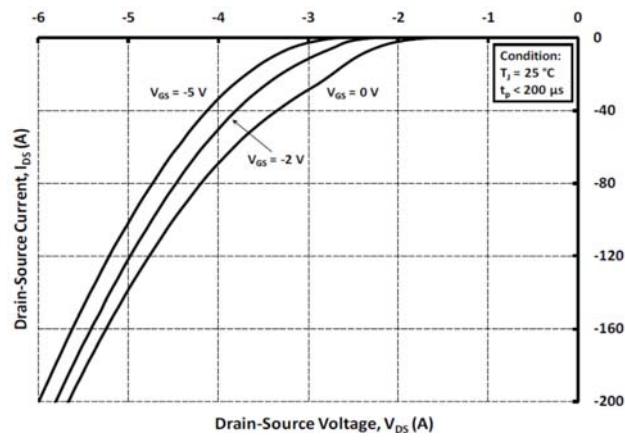


Figure 6. Body Diode Characteristic at  $25^\circ\text{C}$

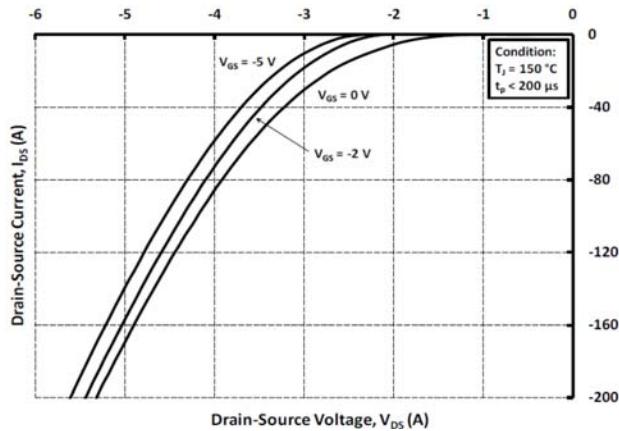


Figure 7. Body Diode Characteristic at 150 °C

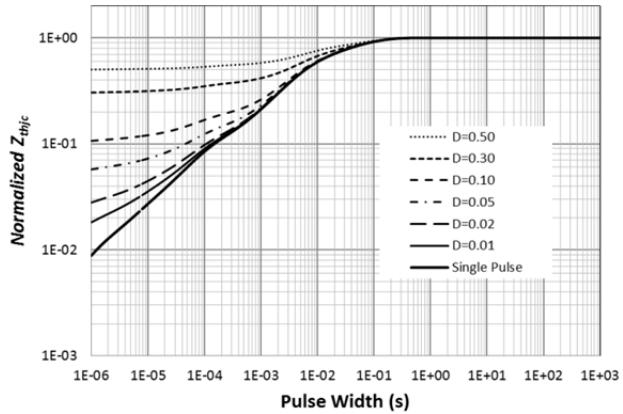


Figure 8. Transient Thermal Impedance (Junction to Case)

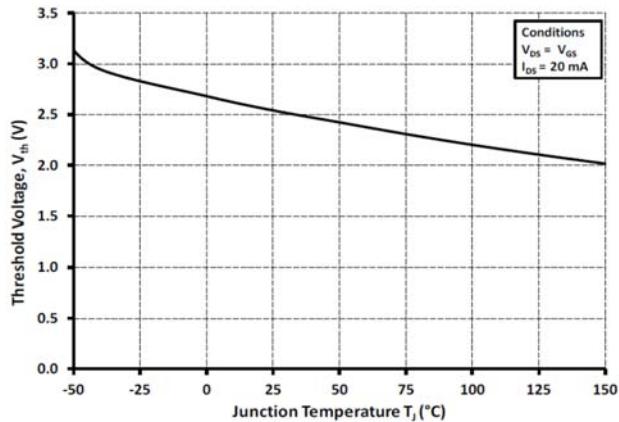


Figure 9. Gate Threshold Voltage vs. Temperature

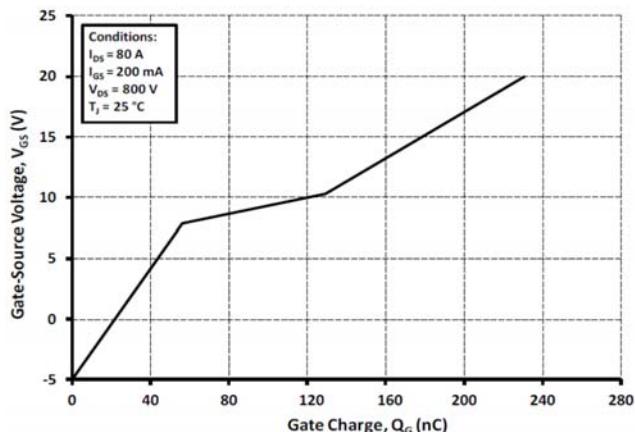


Figure 10. Gate Charge Characteristics

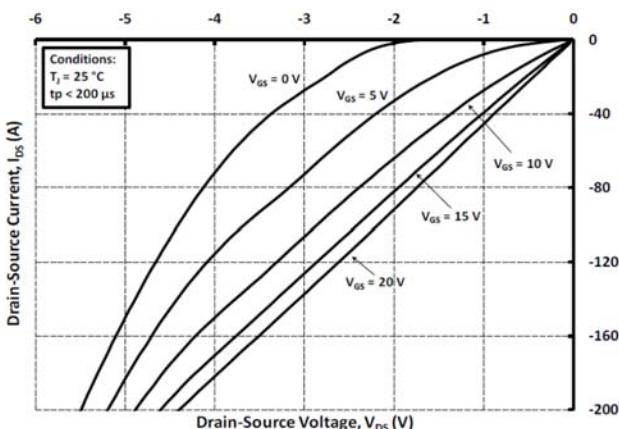


Figure 11. 3rd Quadrant Characteristic at 25 °C

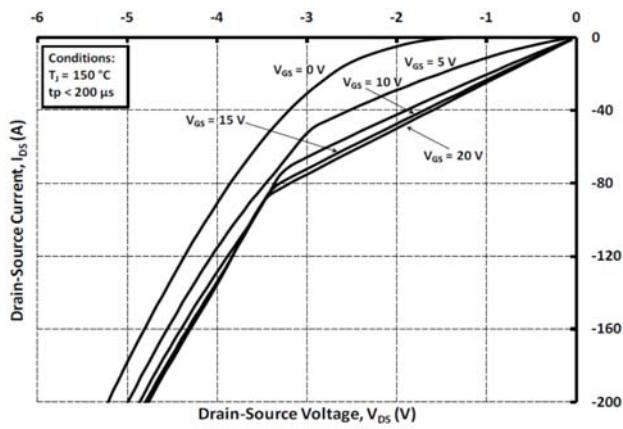


Figure 12. 3rd Quadrant Characteristic at 150 °C

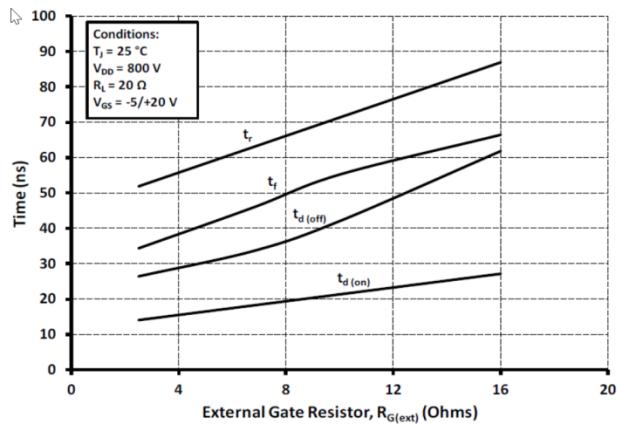
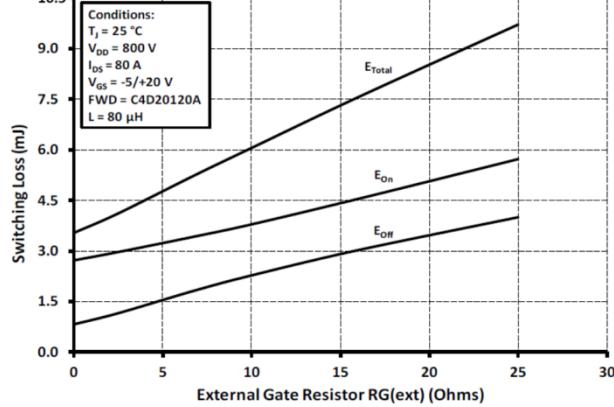
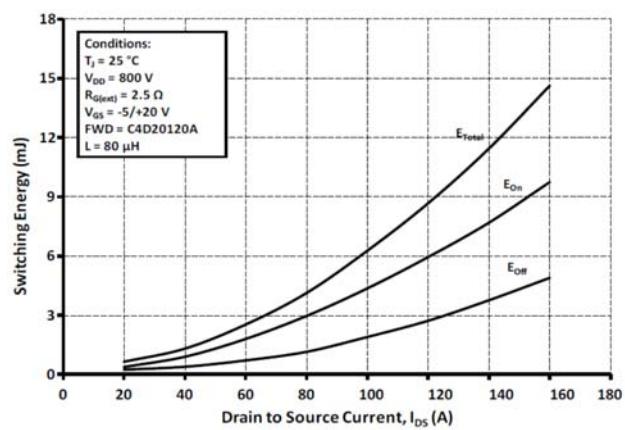
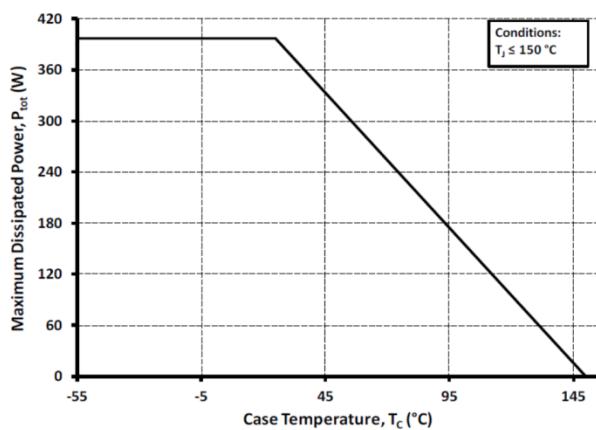
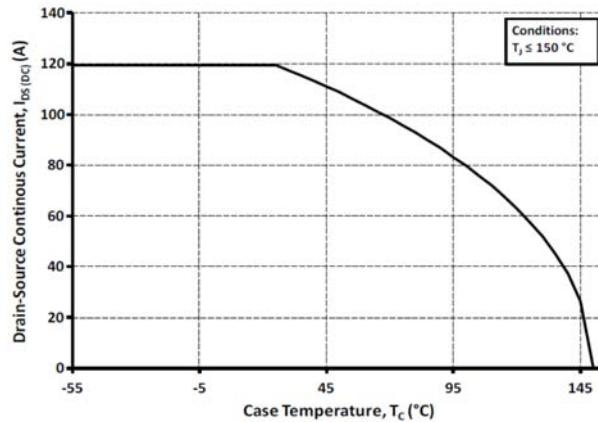
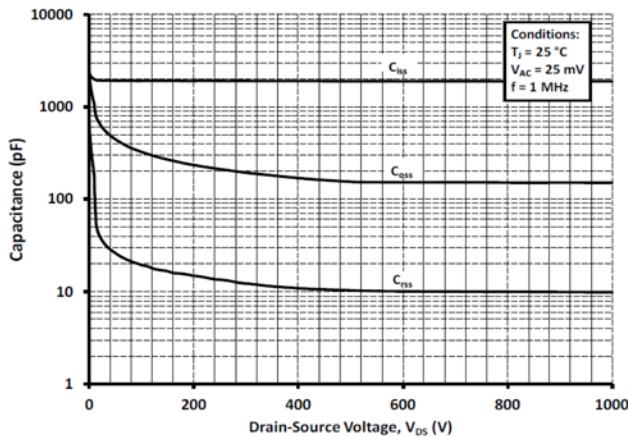


Figure 18. Switching Times vs.  $R_{G(ext)}$

Figure 18. Switching Times vs.  $R_{G(ext)}$

### Typical SBD Performance

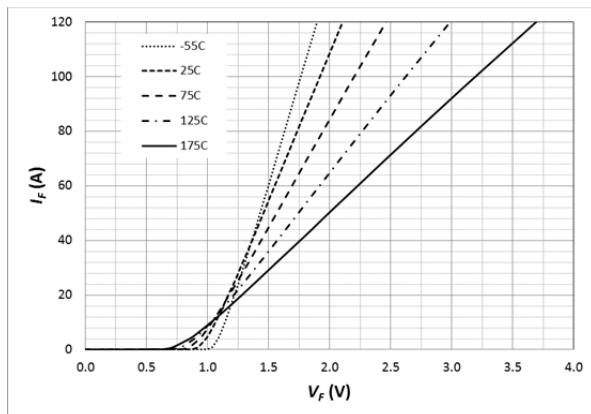


Figure 19. Forward Characteristics of SBD  
(parameterized on  $T_j$ )

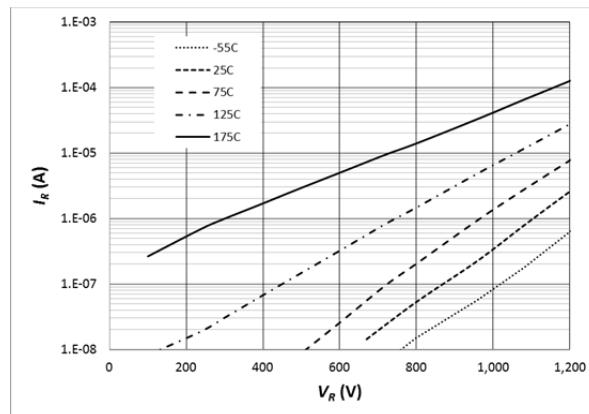


Figure 20. Reverse Characteristics of SBD  
(parameterized on  $T_j$ )

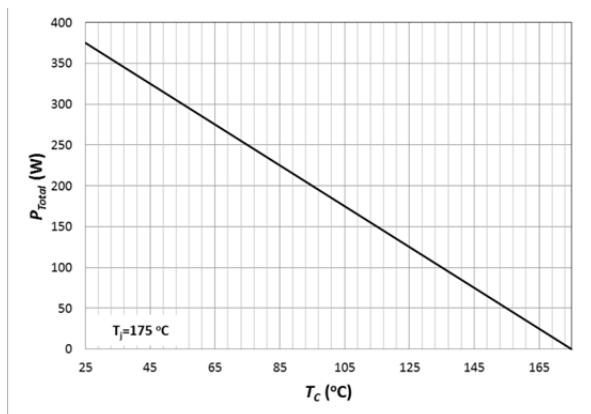


Figure 21. Power Derating of SBD

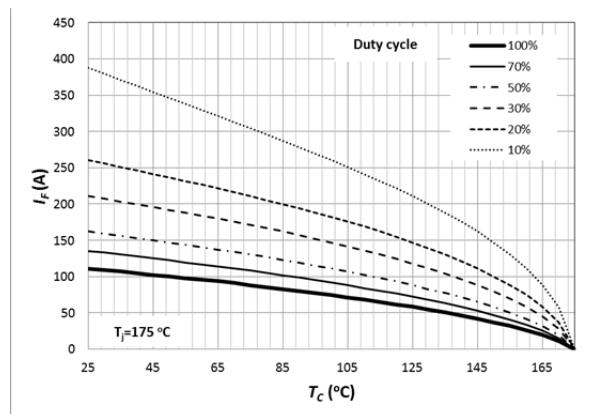


Figure 22. Current Derating of SBD

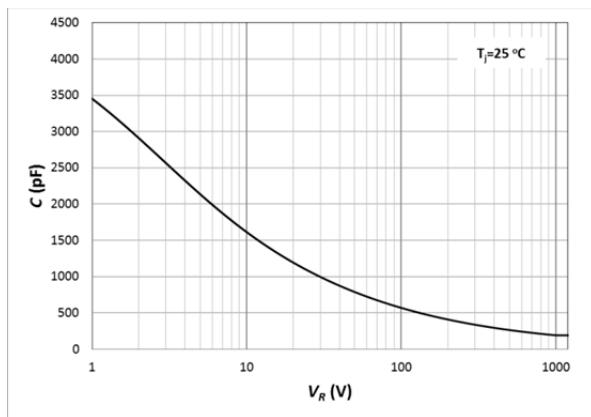


Figure 23. Capacitance Curve of SBD

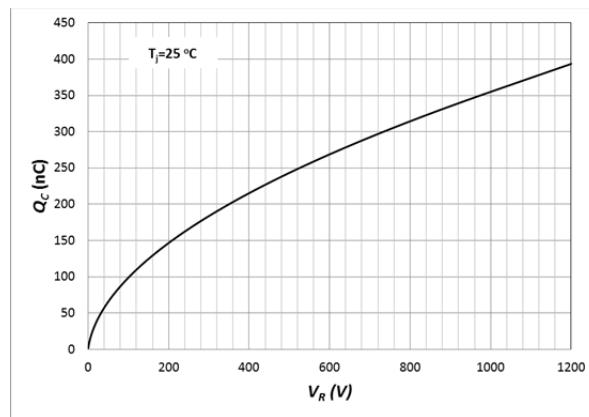


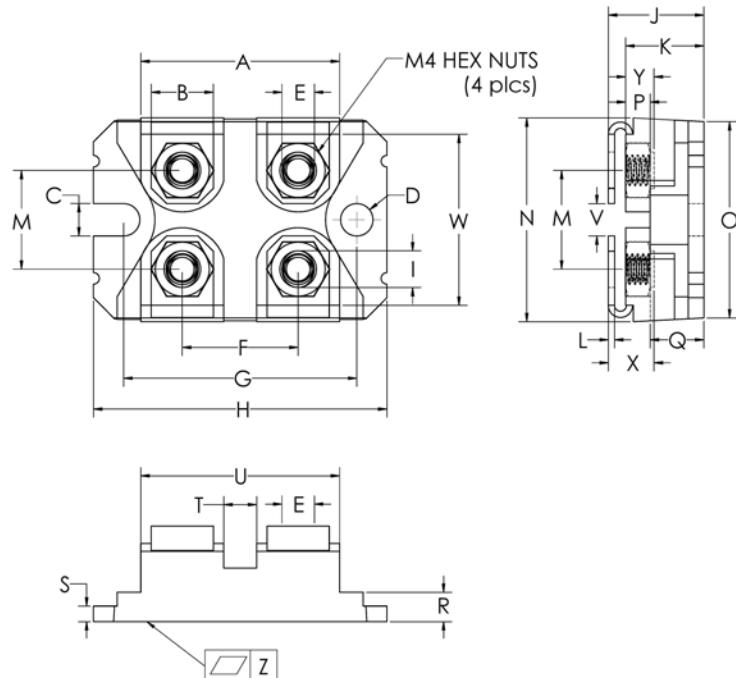
Figure 24. Capacitive Charge of SBD

### Part Number and Pin assignment

Part Number	Rating	Pin 1*	Pin 2	Pin 3	Pin 4*
GCMS020A120S1-E1	1200V, $R_{ds\_ON}=20$ mohm	Source	Gate	Drain	Source

\* pin 1 could be used as a kelvin reference terminal, and pin 4 is assigned for main source power terminal.

### SOT-227 Package Outline and Dimension



Sym	Millimeters		Inches	
	Min	Max	Min	Max
A	31.67	31.90	1.247	1.256
B	7.95	8.18	0.313	0.322
C	4.14	4.24	0.163	0.167
D	4.14	4.24	0.163	0.167
E	4.14	4.24	0.163	0.167
F	14.94	15.09	0.588	0.594
G	30.15	30.25	1.187	1.191
H	38.00	38.10	1.496	1.500
I	4.75	4.83	0.187	0.190
J	11.68	12.19	0.460	0.480
K	9.45	9.60	0.372	0.378
L	0.76	0.84	0.030	0.033
M	12.62	12.88	0.497	0.507
N	25.15	25.30	0.990	0.996
O	24.79	25.04	0.976	0.986
P	3.02	3.15	0.119	0.124
Q	6.71	6.96	0.264	0.274
R	4.17	4.42	0.164	0.174
S	2.08	2.13	0.082	0.084
T	3.28	3.63	0.129	0.143
U	26.75	26.90	1.053	1.059
V	3.86	4.24	0.152	0.167
W	20.55	26.90	0.809	0.814
X	5.45	5.85	0.215	0.230
Y	3.15	3.66	0.124	0.144
Z	0.00	0.13	0.000	0.005

### Revision History

Date	Revision	Notes
02/04/2016	0.1	Initial release
05/29/2018	0.2	Update the measured data
01/03/2020	0.3	Applied company name change
04/22/2020	0.4	Update the characteristics
05/27/2020	0.5	Updated mechanical drawing

### Notes

#### RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented March, 2013. RoHS Declarations for this product can be obtained from the Product Documentation sections of [www.SemiQ.com](http://www.SemiQ.com).

#### REACH Compliance

REACH substances of high concern (SVHC) information is available for this product. Since the European Chemicals Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact our office at SemiQ Headquarters in Lake Forest, California to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

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