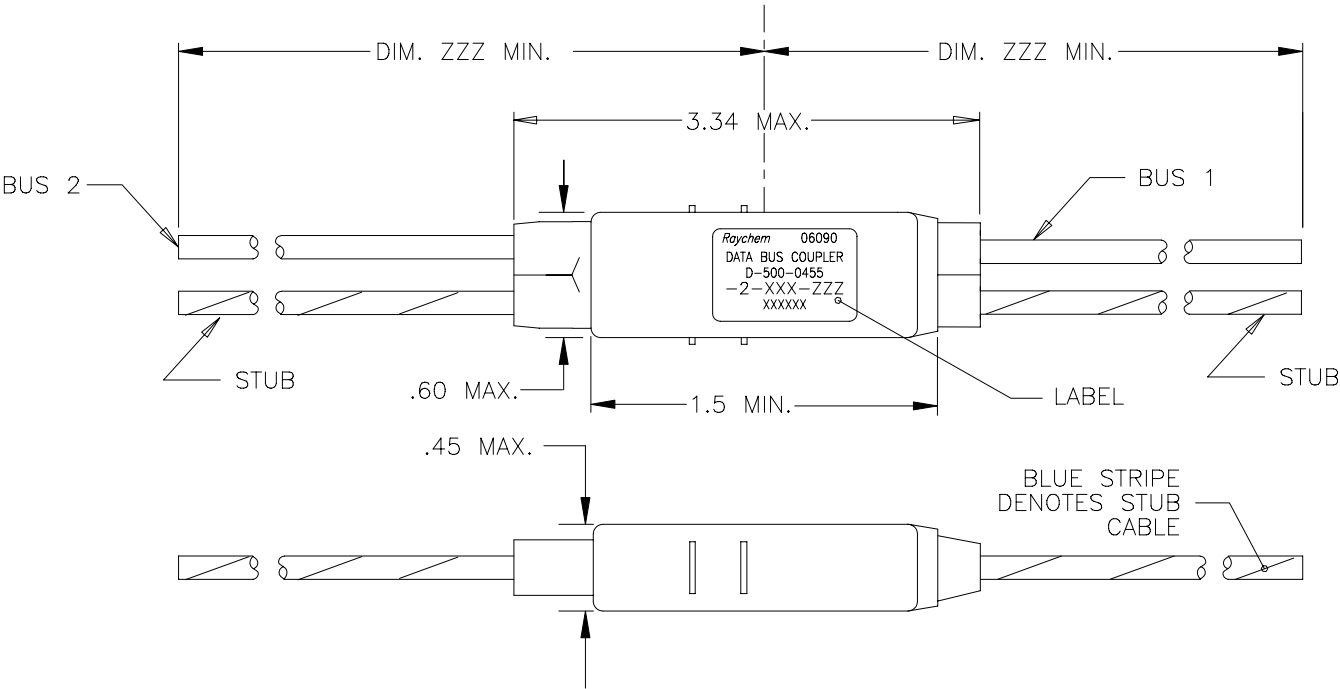
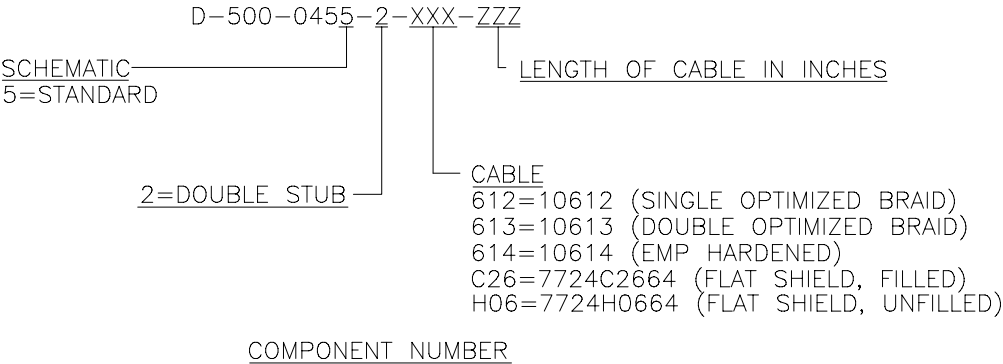


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REVISED PER ECN T-28195	03OCT00	TR

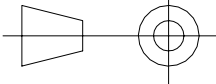


COMPONENT NUMBER	BUS CABLE	STUB CABLE
D-500-0455-2-612-ZZZ	10612-24-9	10612-24-96
D-500-0455-2-613-ZZZ	10613-24-9	10613-24-96
D-500-0455-2-614-ZZZ	10614-24-9	10614-24-96
D-500-0455-2-C26-ZZZ	7724C2664-9	7724C2664-96
D-500-0455-2-H06-ZZZ	7724H0664-9	7724H0664-96



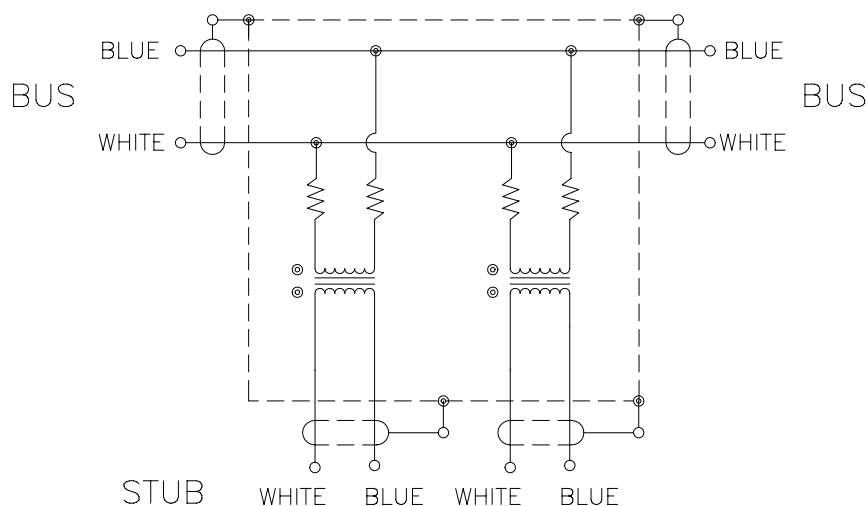
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SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.  DECIMALS .XXX ± — { — mm } .XX ± — { — mm } ANGLES .X — ± — WEIGHT — g { — lbs }	DRAWN	ZS.O.	3/31/98	<b>tyco</b> <b>Electronics</b>	Tyco Electronics Corporation 300 Constitution Drive Menlo Park, CA. 94025 U.S.A.	<b>Raychem</b>
	CHECKED					
	APPROVED			TITLE TWO STUB IN-LINE DATA BUS MICRO COUPLER 04 SERIES STANDARD		
	APPROVED	M.HIGGY	3/31/98			
	CAD NAME	T28195A.dwg			SIZE	CODE IDENT. NO.
THIRD ANGLE PROJECTION				A	06090	D-500-0455-2-XXX-ZZZ
				DO NOT SCALE THIS DRAWING		SHEET 1 OF 2

1. MATERIAL AND FINISHES:
  - 1.1 INTERNAL COMPONENTS:
    - TRANSFORMER TO MIL-T-21038 AND MIL-STD-1553/B
    - RESISTORS TO PER MIL-R-39007/9, 57.6 OHMS
  - 1.2 SHIELDED CASE: ALUMINUM PER ASTM B 618, ALLOY A03560 COND. F. OR ASTM B211, ALLOY A92017.
  - 1.3 SEALED STRAIN RELIEF COVER: MODIFIED CROSS-LINKED ELASTOMER, BLACK, TO RAYCHEM SPECIFICATION RK-6713.
  - 1.4 CABLE (SEE CABLE TABULATION, SHEET 1). TO RAYCHEM SPECIFICATION 1200.
2. APPLICATION:
  - 2.1 THIS COUPLER IS DESIGNED TO BE INSTALLED INTO A DIGITAL MULTIPLEX ASSEMBLY MEETING THE REQUIREMENTS OF MIL-STD-1553B.
  - 2.1.1 FOR CABLE SPLICING USE FLEXIBLE SPLICE KIT D-150-9133.
  - 2.2 FOR NETWORK LAYOUT ASSISTANCE CONSULT RAYCHEM TECHNICAL SERVICES.
  - 2.3 CABLE BEND RADIUS PER MIL-W-5088 STATIC BEND: 5 x CABLE O.D. MIN.  
DYNAMIC BEND: 10 x CABLE O.D. MIN.
3. TEMPERATURE:
  - 3.1 OPERATING TEMPERATURE: -65°C TO +150°C
4. PERFORMANCE SPECIFICATIONS:
  - 4.1 TRANSFORMER MEETS THE PERFORMANCE REQUIREMENTS OF MIL-STD-1553B.
  - 4.2 COUPLER WILL BE QUALIFIED TO RAYCHEM SPECIFICATION D-6020. QUALIFICATION PENDING.
5. WEIGHT:
  - 5.1 MAXIMUM WEIGHT WITHOUT CABLE: 15 GRAMS MAX.
6. ORDERING INFORMATION:

ORDER PER COMPONENT NUMBER. (SEE SHEET 1) AND DESIRED "ZZZ" CABLE LENGTH.  
SPLICE KITS TO BE ORDERED SEPARATELY.  
SPECIFY CERTIFICATION OF CONFORMANCE REQUIREMENTS AS SEPARATE LINE ITEM.

TWO STUB COUPLER SCHEMATIC

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CAD NAME: T28195B	DRAWN	ZS.O.	3/31/98	SIZE A	CODE IDENT. NO. 06090	DWG. NO. D-500-0455-2-XXX-ZZZ	REV D
	ISSUED			DO NOT SCALE THIS DRAWING		SHEET 2 OF 2	

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