

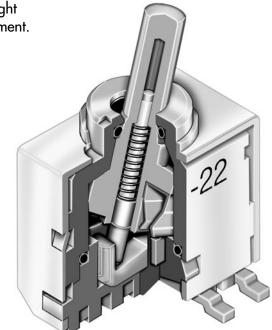
## Distinctive Characteristics

Ultra-miniature size allows high density mounting, and extremely light weight of 0.6 gram makes these switches ideal for handheld equipment.

Tape-reel and stick-tube packaging allow rapid automated placement of surface mount devices. Tape-reel packaging meets EIA-481-2 Standard.

Heat resistant resin used for housing, base, and lever allows vapor phase and infrared convection reflow soldering.

Combination of design features achieves total seal and allows automated processing techniques, including flux cleaning procedures: one-piece bushing and housing, rubber seals surrounding actuator and base, epoxy at joint of case and base, and molded-in, epoxy-sealed terminals.



Award-winning STC contact mechanism with benefits unavailable in conventional mechanisms: smoother, positive detent actuation, increased contact stability and unparalleled logic-level reliability. (Additional STC details in Terms & Acronyms, see Supplement section.)

Gull-wing terminals provide mechanical stability during soldering and simplified solder joint inspection.

Coplanarity: all considered surfaces must lie between two parallel planes that are a maximum distance apart of .0059" (0.15mm). (Additional coplanarity details in Terms and Acronyms in the Supplement section.)

Actual Size





# General Specifications

#### **Electrical Capacity (Resistive Load)**

0.4VA maximum @ 28V AC/DC maximum Logic Level:

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Note: See Supplement section for explanation of operating range.

Other Ratings

**Contact Resistance:** 80 milliohms maximum

**Insulation Resistance:** 500 megohms minimum @ 500V DC Dielectric Strength: 500V AC minimum for 1 minute minimum

Mechanical Life: 50,000 operations minimum **Electrical Life:** 50,000 operations minimum

1.6N for momentary & 1.7N for maintained **Nominal Operating Force:** 

Angle of Throw:

Materials & Finishes

**Actuator:** Polyphenylene sulfide Case: Polyphenylene sulfide **Sealing Rings:** Nitrile butadiene rubber

Phosphor bronze with gold plating Movable Contacts: Phosphor bronze with gold plating **Stationary Contacts:** 

Base: Polyphenylene sulfide

Phosphor bronze with gold plating Terminals:

**Environmental Data** 

-30°C through +85°C (-22°F through +185°F) **Operating Temperature Range:** 

> **Humidity:** 90 ~ 95% humidity for 96 hours @ 40°C (104°F)

Vibration: 10 ~ 500Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s<sup>2</sup>) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Installation

Mounting: It is recommended that the body of models for upright mounting without bracket be fastened to a

panel or similar support for protection of solder joints from mechanical stress.

**Coplanarity:** See specifications in Terms & Acronyms in Supplement section

**Processing** 

Reflow Soldering Recommended. See Profile B in Supplement section. Soldering:

Manual Soldering: See Profile B in Supplement section.

Cleaning: Automated cleaning. See Cleaning specifications in Supplement section.

**Standards & Certifications** 

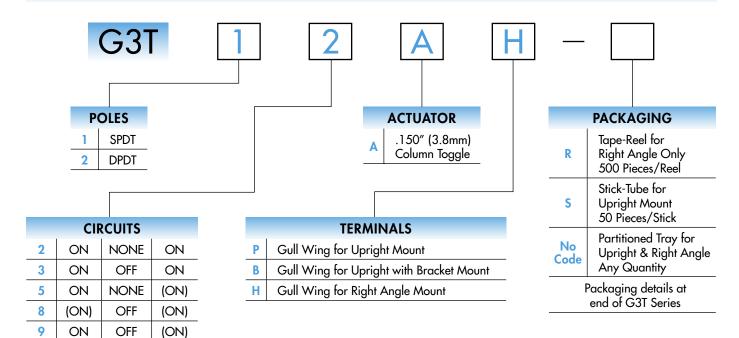
**UL Recognition** The G3T Series toggles have not been tested for UL recognition or CSA certification. or CSA Certification: These switches are designed for use in a low-voltage, low-current, logic-level circuit.

When used as intended in a logic-level circuit, the results do not produce hazardous energy.



( ) = Momentary

#### TYPICAL SWITCH ORDERING EXAMPLE



### **DESCRIPTION FOR TYPICAL ORDERING EXAMPLE**

G3T12AH

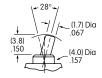


POLES & CIRCUITS									
		Toggle Position ( ) = Momentary			Connected Terminals			Throw & Schematics	
		Up	Center	Down	Up	Center	Down	Note:	Terminal numbers are not actually on switch.
Pole	Model	Slot-			Slot-				
SP	G3T12 G3T13 G3T15 G3T18 G3T19	ON ON ON (ON) ON	NONE OFF NONE OFF	ON ON (ON) (ON) (ON)	5-6	OPEN	5-4	SPDT	• 5 (COM) 4• 6
DP	G3T22 G3T23 G3T25 G3T28 G3T29	ON ON ON (ON) ON	NONE OFF NONE OFF	ON ON (ON) (ON) (ON)	5-6 2-3	OPEN	5-4 2-1	DPDT	4• 5 (COM) 2 • 4• 4• 6 1•

#### **ACTUATOR**



.150" (3.8mm) Column Toggle



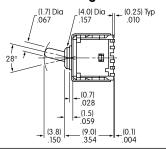
#### TYPICAL SWITCH DIMENSIONS

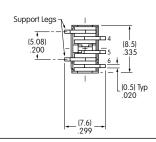
#### **Upright Mounting**

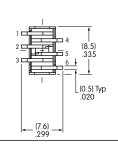
G3T12AP

Slot

#### Single & Double Pole



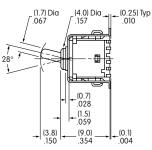




**Upright Mounting with Bracket** 

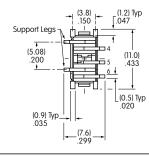


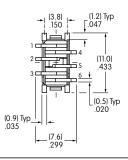




(1.7) Dia .067

(4.0) Dia .157





**Right Angle Mounting** 

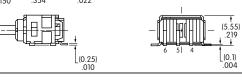




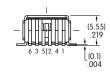
Slot

Single Pole

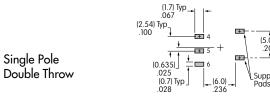
(1.25) Typ .049



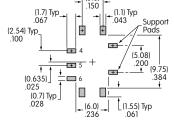
**Double Pole** 

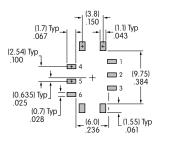


**Pad Layouts for** Surface Mount **Terminals** 

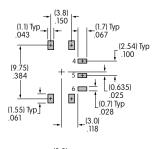


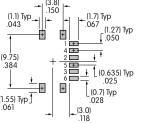
**Upright Mounting with Bracket** 



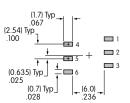


**Right Angle Mounting** 





Double Pole **Double Throw** 



**Upright Mounting** 



#### **PACKAGING**



#### Tape-Reel for Right Angle

500 pieces per reel

Switches must be ordered in 500-piece increments when tape-reel packaging is selected.

This packaging meets EIA-481-2 Standard for "16mm and 24mm Embossed Carrier Taping of **Surface Mount Components** for Automatic Handling."



#### Stick-Tube for Upright Mount

50 pieces per stick

Switches must be ordered in 50-piece increments when stick-tube packaging is selected.

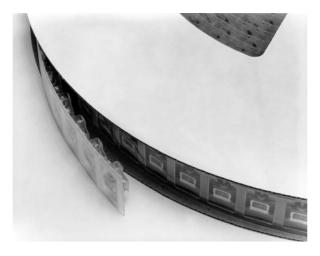


Code

#### **Partitioned Tray** for Upright & Right Angle

Any quantity

If the G3 upright models are ordered in less than 50-piece increments or the right angle models in less than 500-piece increments, the switches are packaged in a partitioned tray. No code is required.



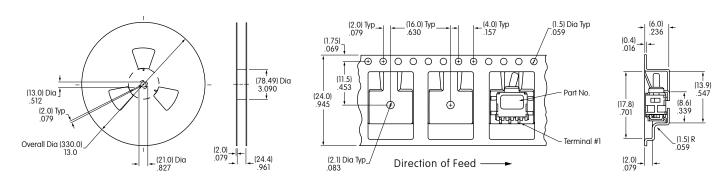




#### **PACKAGING (CONTINUED)**

#### Tape-Reel Packaging for Right Angle Mount

Each tape-reel of 550 pockets contains 500 switches. Minimum Leader Length: 7.87" (200mm) Minimum Trailer Length: 1.97" (50mm)



Reel Dimensions Tape Dimensions

#### Stick-Tube Packaging for Upright Mount

Each stick-tube contains 50 switches.

L = LengthG3T Upright (code P) (15.3) 18.31" (465mm) G3T Upright with Bracket (code B) 21.26" (540mm)