MIL-STD-1553 Transformers

Single Ratio THT QPL Pulse Transformers Ruggedized





Summary Performance Specifications					
Impedance	(see table below)				
Droop	≤ 20%				
Overshoot	±1V MAX				
Common Mode Rejection (CMR)	≥ 45dB				
Frequency Range (no load)	75kHz to 1MHz				
Operating Temperature Range	-55°C to 130°C				
Weight	≤5 grams				
Insualtion Resistance (MIN)	10K MΩ @ 250Vdc				
Dielectric Withstanding Voltage	100Vrms				

- Qualified for use in QPL MIL-STD-1553 applications
- Single ratio packages (see Schematics)
- Moisture Sensitivity Level: 1
- Designed, built, and tested to MIL-PRF-21038 Levels* C, M, and T
- Package C is 4-lead; package D is 6-lead (center tap)
- Built in ISO 9001 facility
- Applicable specifications
 - n MIL-STD-1553B
 - n MIL-STD-202
 - n MIL-PRF-21038
 - n ISO 9001

n Level M - for general purpose military applications

n Level T - for high reliability critical military applications

Characteristics											
Line	Level	Military Designation No.	Pulse Part No.	Package	Height (in. MAX)	Terminals	Ratio (±3%)	RDC (ΩMAX)	Impedance (Ω MIN)		
1	C	M21038/27-05C	QC1553-20					1 2 2 2	(4.2)		
2	М	M21038/27-05	Q1553-20	C .250	1-2:4-3	1:1.41	1-2 2.2 4-3 2.7	(4-3) 3,000			
3	T	M21038/27-05T	QT1553-20					4-3 2.7	3,000		
4	C	M21038/27-06C	QC1553-21					1 5 25	(6.2)		
5	M	M21038/27-06	Q1553-21	D	D .250	1-5:6.2	1CT:1CT	1-5 2.5 6-2 2.8	(6-2) 3,000		
6	T	M21038/27-06T	QT1553-21								
7	C	M21038/27-07C	QC1553-22					1-5 2.2	(6-2)		
8	М	M21038/27-07	Q1553-22	D	D	D	.250	1-5:6.2	1CT:1.41CT	6-2 2.7	3,000
9	T	M21038/27-07T	QT1553-22					0-2 2.7	3,000		
10	C	M21038/27-08C	QC1553-23	D	.250	1-5:6.2	1CT:1.66CT	1-5 1.5 6-2 2.4	(6-2) 3,000		
11	М	M21038/27-08	Q1553-23								
12	T	M21038/27-08T	QT1553-23								
13	C	M21038/27-09C	QC1553-24					1-5 1.3	(6-2)		
14	М	M21038/27-09	Q1553-24	D	D	.250	250 1-5:6.2	1CT:2CT	6-2 2.6	3,000	
15	T	M21038/27-09T	QT1553-24					0-2 2.0	3,000		
16	C	M21038/27-28C	QC1553-25*			1-5:6.2	1CT:1.5CT	1-3 0.90 6-2 2.5	(6-2) 3,000		
17	М	M21038/27-28	Q1553-25*	D	.250						
18	T	M21038/27-28T	QT1553-25*								
19	C	M21038/27-29C	QC1553-51*	D	D				1 5 0 00	(6.2)	
20	М	M21038/27-29	Q1553-51*			D	.250	1-5:6.2	1CT:1.79CT	1-5 0.90 6-2 2.5	(6-2) 3,000
21	Т	M21038/27-29T	QT1553-51*					0-2 2.3	3,000		
22	C	M21038/27-30C	QC1553-52*				1CT:2.5CT	1-5 1.0 6-2 2.8	(6-2) 3,000		
23	М	M21038/27-30	Q1553-52*	D	.250	1-5:6.2					
24	T	M21038/27-30T	QT1553-52*								

*NOTE: Designed for transceivers utilizing a single supply voltage (+5V).

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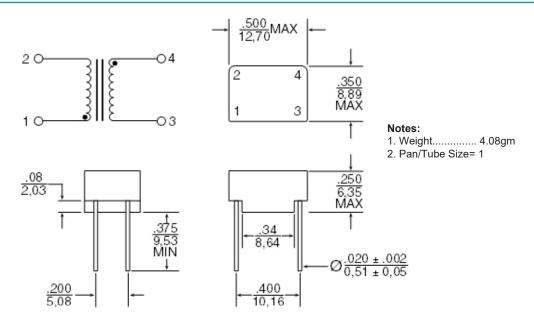
^{*} n Level C - for high reliability commercial/industrial applications

MIL-STD-1553 Transformers

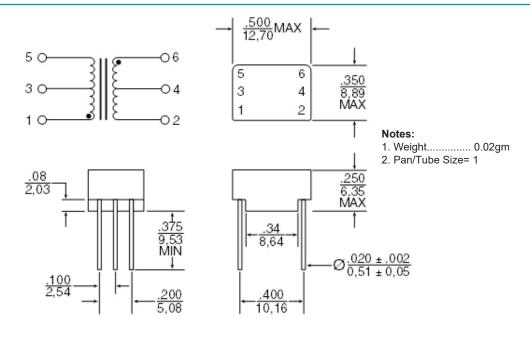
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Schematics Package C Mechanical



Schematics Package D Mechanical



Notes:

- 1. All dimensions are in inches.
- 2. Tolerances: .xx = +.010, .xxx = +.008
- 3. All specifications and dimensions are subject to change without notice.

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MIL-PRF-21038/27 Inspection, Sampling, Testing

Table 1 — Group A Inspection						
Level	"C"**	Leve	l "M"	Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	s Sample per Table 3	Thermal Shock	100%	
N/A	N/A	Visual and Mechanical Inspection	Sample per Table 3	Winding Continuity	100%	
N/A	N/A	N/A	N/A	Electrical Characteristics per MIL-PRF-21038/27	100%	
N/A	N/A	N/A	N/A	Impedance	Sample per Table 3	
N/A	N/A	N/A	N/A	Visual and Mechanical Inspection	Sample per Table 3	

Table 2 — Group B Inspection						
Level	"C"**	Level	"M"	Level "T"		
Tests	Sampling Plan	Tests	Sampling Plan	Tests	Sampling Plan	
N/A	N/A	Dielectric Withstanding Voltage	Sample per Table 3	Dielectric Withstanding Voltage	Sample per Table 3	
N/A	N/A	Insulation Resistance	Sample per Table 3	Insulation Resistance	Sample per Table 3	

Table 3 — Sampling Plans for Group A and Group B Inspections					
Lot Size	Group A, Group II Inspections	Group B			
1 to 5	All	All			
6 to 13	All	5			
14 to 50	13	5			
51 to 90	13	7			
91 to 150	13	11			
151 to 280	20	13			
281 to 500	29	16			
501 to 1200	34	19			
1,201 to 3,200	42	23			
3,201 to 10,000	50	29			

^{**}NOTE: Parts ordered to Level C are certified to comply with MIL-PRF-21038 Level C, however testing is performed per manufacturer's internal requirements and sampling rates.

For More Information

PulseR North America Headquarters 311 Sinclair Road, Bristol, PA 19007-1524 U.S.A. For Global Sales Representatives and Locations Visit: http://www.pulseruggedized.com

Tel: +1.215. 781. 6400 Fax: +1.215 .781. 6403

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